Operation & Maintenance



BBA60P Skid Steer Broom Attachment



Broce Manufacturing Co. Inc. - 1460 South 2nd Avenue - Dodge City, KS 67801 (877) 227-8811 - FAX (620) 227-3012 - parts@brocebroom.com M-F 7:00 AM-6:00 PM CST

1-866-283-2759

March 2024

www.brocebroom.com

WAI	Ianufacturing C RRANTY REGIS	
Pu	rchased From (Dea	llership)
Company:		
Address:		
City:		State: ZIP: it Hours:
Model Number:	// On	Serial Number:
	Purchaser	
Address:		State: Unit Hours:
Delivery Date to Dealer:	1 1	Unit Hours:
	·	<u> </u>
Pu	urchaser - Type of	Business
Construction/Highway	Rental	Asphalt Contractor Other
Equipment Dealer	Municipality	Other
1. The Purchaser has been ins	tructed and/or has rea	ad the manual and understands proper
 preventive maintenance, ope The Warranty and Limitation Parts and Operators Manual Broce Manufacturing Co. Inc to Broce products at any time modifications to previously se If this Document is not signe begins at the date of delivery 	eration and safety pre s of Liability are found s. reserves the right to e without incurring an old units. d and returned to Bro / to the Dealership. eptance of above an	d in the Warranty pages enclosed in the make design changes or modifications y obligation to make similar changes of ce Manufacturing Co. Inc., the warrant d conditions in the Warranty Policy
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BROCE MANUFACTURING COMPANY BROCE BROOM LIMITED TWELVE-MONTH WARRANTY

For a period of twelve (12) months or 1,000 hours whichever comes first, from the date of delivery of product to the original user, Broce Manufacturing of Dodge City, Kansas warrants each product to be free from manufacturing defects, subject to the limitations contained in this policy. This limited warranty covers parts and labor.

No alterations my be made to attachment without the expressed written consent of Broce Manufacturing company, as this could cause serious injury or death and will also void the warranty.

This warranty does not apply to defect caused, in whole or in part, by unreasonable use while in the possession of the user, including, but not limited to, failure to properly set up product, failure to provide reasonable and necessary maintenance, normal wear, routine tune ups or adjustments, improper handling, accidents, operation at speed or load conditions contrary to published specifications, improper or insufficient lubrication, or improper storage. This warranty is not a guarantee that the performance of each product will meet the expectations of the purchaser.

Broce Manufacturing shall not be liable for consequential damage of any kind, including, but not limited to: consequential labor costs or transportation charges in connection with the replacement or repair of defective parts, lost time or expense which may have accrued because of said defects. In no event shall Broce Manufacturing's total liability hereunder exceed the product purchase price.

Many components used by Broce Manufacturing are subject to the warranties of their respective manufacturers. These warranties will be considered void if the product is modified or repaired in any way not expressly authorized, or if closed components are disassembled prior to return. Closed components include, but are not limited to gearboxes, hydraulic pumps, motors, cylinders and actuators.

Our obligation under the warranty is expressly limited, at our option, to the replacement or repair at Broce Manufacturing of Dodge City, KS or at a service facility designated by us. We are not responsible for unauthorized repairs or replacements. Any implied or statutory warranties, including any warranty of merchantability or fitness for a particular purpose, are expressly limited to duration of this written warranty. We make no other express warranty. This warranty cannot be extended, broadened, or changed except in writing by an authorized officer of Broce Manufacturing.

Broce Manufacturing Co. Inc.

1460 South 2nd Avenue Dodge City, KS 67801 (877) 227-8811

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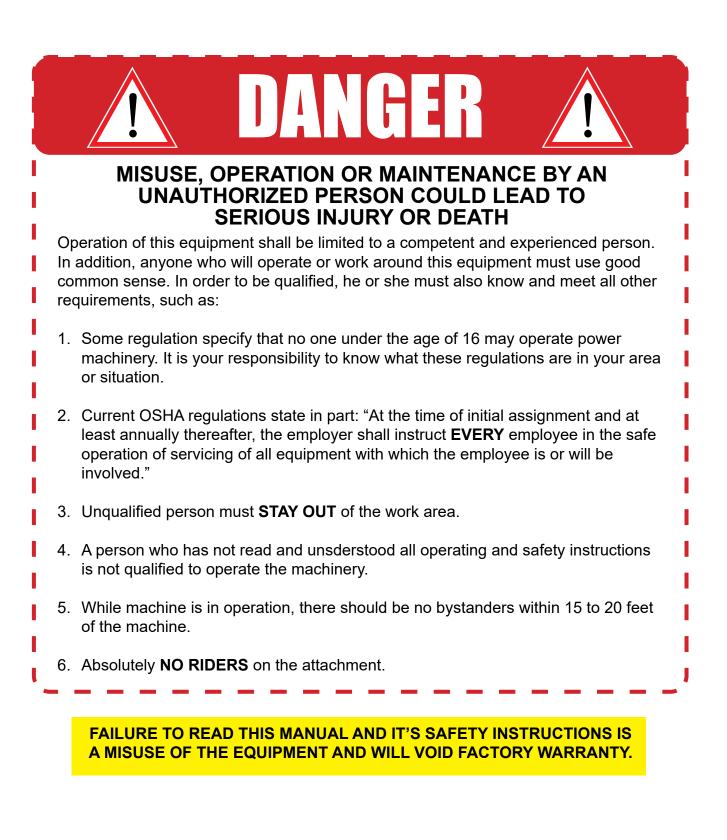
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SAFETY PRECAUTIONS



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SAFETY PRECAUTIONS

Entering and Exiting the Operator's Position

Only Enter or Exit the skid steer/loader where proper handholds and steps are available. Inspect the handholds and step for any damage prior to use and perform repairs when necessary. Keep all handholds and steps clean to avoid serious injury.

Maintain 3 contact points with the skid steer/loader and attachment when entering and exiting the operator's position. Face the skid steer/loader when entering and exiting the operator's position. NEVER enter, exit, climb, or jump on a moving or operating attachment.

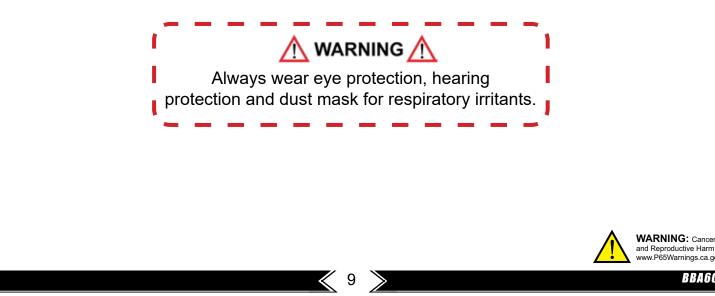
Maintenance Shutdown Procedure

ALWAYS perform the "Maintenance Shutdown Procedure" BEFORE adjusting, lubricating, cleaning, or servicing the attachment. See below for the "Maintenance Shutdown Procedure".

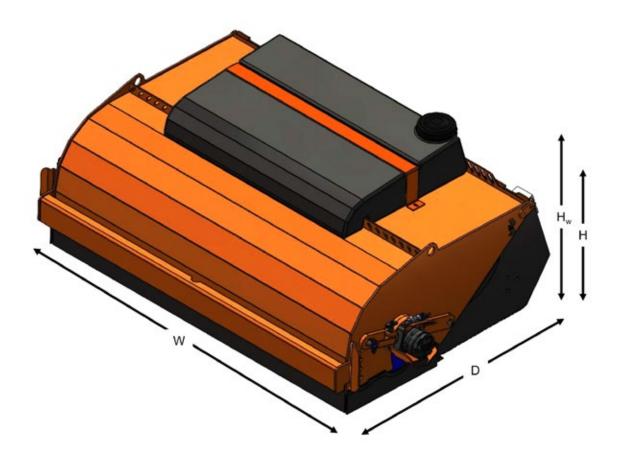
1. Lower the boom arm and rotate the attachment until the bucket contacts the ground and sits flat.



- 2. Apply the parking brake, turn off the skid steer/loader engine, and remove the key from the ignition. **DO NOT** reinsert the key into the ignition until any required maintenance or adjustment is complete.
- 3. Relieve the pressure in the hydraulic lines by actuating the skid steer/loaders boom controls. NOTE: reference the skid steer/loader's manual for exact pressure relieving methods.
- 4. Disconnect the attachment's hydraulic lines from the skid steer/loader.



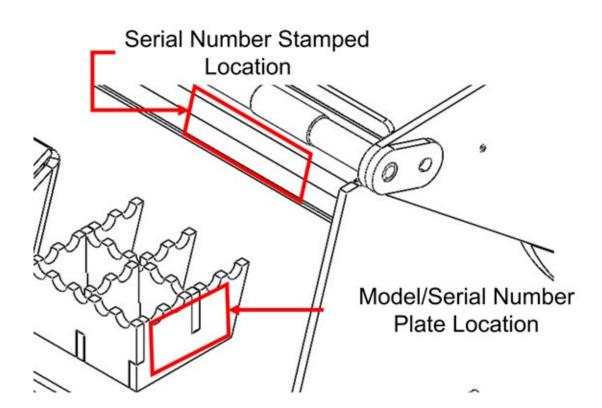
ATTACHMENT SPECIFICATIONS



	BBA60P
Brush Width	60"
Overall Width (W)	74.74"
Overall Depth (D)	60.57"
Standard Package Overall Height (H)	25.76"
Standard Package Weight (lb _s)	1300 lb
Wafer Diameter	24"
Input Flow Range	12-30 GPM
Operating Pressure	3000 PSI
Water System	Optional
Weight with Full Water System (lb _w)	1700 lb
Overall Height with Water System (H_w)	33.67"

SERIAL NUMBER LOCATION

The model/serial number plate is located on the right-hand side of the step. If the model/serial plate cannot be read, the serial number is stamped on the back side of the bucket cross-member directly above the step. See the image below for more details.





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ATTACHMENT OPERATION

Setup and Pre-use checks

Before operating the attachment, perform the following "Pre-use Checks."

- 1. Ensure all safety decals are legible and free of excessive damage.
- 2. Check all hydraulic hoses and adapters for leaks and ensure they are tight.
- 3. Inspect all hydraulic hoses for damage or kinks. Hoses should be free to move during operation and dumping.
- 4. If the unit has an optional water system, check the wiring and water hose for potential catching or kinking.



Coupling the Attachment to a Skid Steer

- 1. Start the skid steer/loader engine, retract the attachment pins, and roll the coupler forward.
- 2. Center the skid steer/loader to the attachment and hook the coupler to the upper attachment strip. Roll the coupler backward and lift the attachment off the ground.
- 3. Actuate the attachment pins, ensuring the pins are completely engaged. Reference the skid steer/loader operations manual for more detail.

Connecting the Hydraulic Couplers

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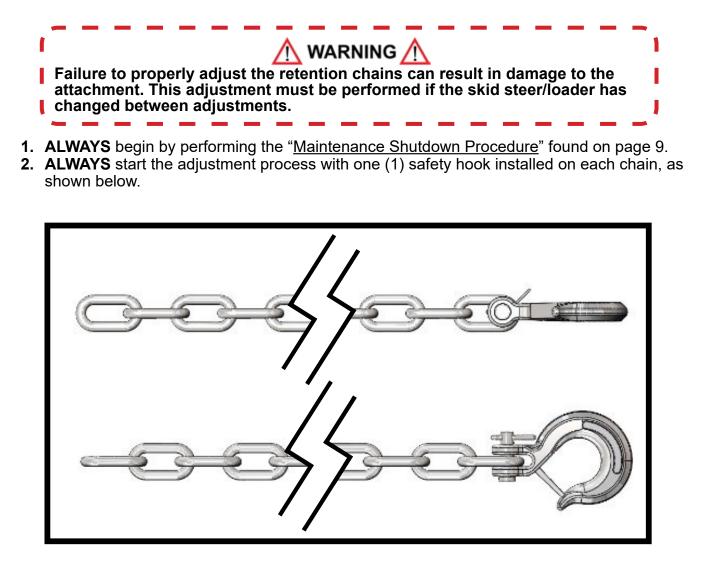
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- 1. Perform the first three steps of the "<u>Maintenance Shutdown Procedure</u>" found on page 9 before connecting the hydraulic hoses to the skid steer/loader.
- 2. Inspect the hydraulic couplers for debris or damage prior to connecting the hoses. Clean or replace the couplers if necessary.
- 3. Press the couplers onto their corresponding couplers on the skid steer/loader. There should be an audible click when properly engaged.
- 4. Pull on the couplers to ensure they are properly connected.
- 5. Slowly roll the bucket back to check for interference between the hydraulic couplers and the bucket.
- 6. If the coupler interferes with the attachment, replace the coupler and straight adapter with the included stubby coupler and 90-degree adapter.



ADJUSTING THE COVER RETENTION CHAINS

This attachment was designed to be used with "Cover Retention Chains." The purpose of the chains is to allow the bucket to be dumped independently of the cover. Reference the following for proper chain adjustment.



3. Hook each chain to a secure location on the skid steer/loader's boom arm.



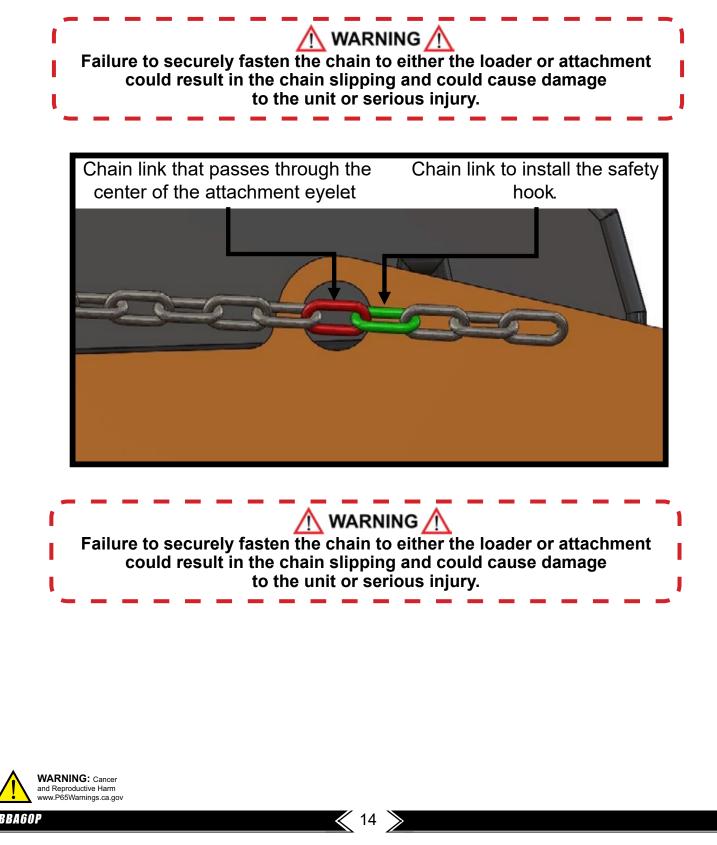
ALWAYS perform step 3 independently for each chain assembly. The chain assembly lengths may differ depending on the chain mounting location on the skid steer/loader.



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ADJUSTING THE COVER RETENTION CHAINS

4. Pull the chain tight toward the attachment chain eyelet. Mark the link that reaches the center of the eyelet, move one (1) link down the chain from the marked link, and install the safety hook. Attach the chain to the attachment chain eyelet. See the image below for more details.

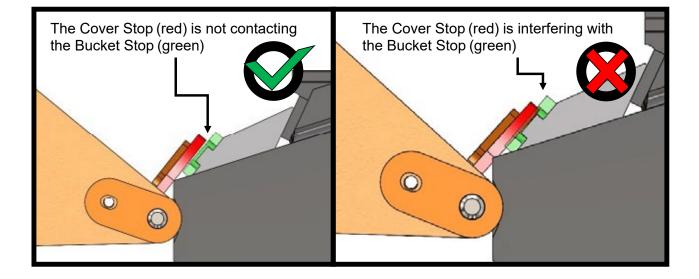


ADJUSTING THE COVER RETENTION CHAINS

5. Start the skid steer/loader's engine, raise the boom arm, and slowly roll the bucket forward into the dumping position.



While rolling the bucket into the dumping position, ensure the cover stop does not collide with the bucket stop. Longer chains may be required if the cover stop contacts the bucket stop before reaching the desired dumping position. NEVER use chains that are too short. Failure to use the correct chain length could result in damage to the attachment. See the image below for more detail.





If the mounting location on the skid steer/loader results in a low chain angle, relative to the cover, the chain could wrap around the bucket during dumping potentially damaging the attachment. In this case, shorten the chain until it no longer contacts the bucket while dumping.



Shortening the chains in excess can result in damage to the cover during the dumping operation. Take extreme care during the chain adjustment process to properly set the chain length.

6. If the chains need to be adjusted, perform the "Maintenance Shutdown Procedure" found on page 9. Unhook the chain from the skid steer/loader, remove the hook pin, and relocate the hook by one chain link until the desired chain length is acquired.

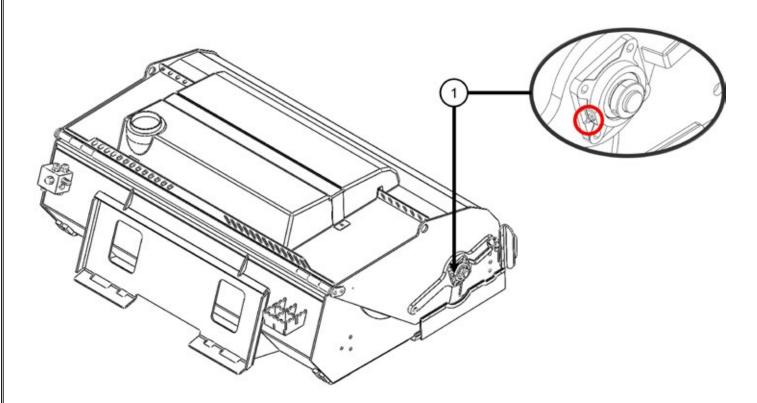
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MAINTENANCE (LUBRICATION)

The attachment has one grease zerk shown in the image below.



This is a sealed bearing and may require no lubrication throughout its service life. However, no more than two strokes of grease at 200-hour intervals are recommended if lubrication is deemed necessary. Seals are often destroyed by over-greasing sealed bearings. Preform the "<u>Maintenance Shutdown Procedure</u>" found on page 9 before greasing.

NOTE: The average grease gun outputs 0.025 - 0.035 ounces per stroke.



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MAINTENANCE (ADJUSTING CORE HEIGHT)

Checking and Adjusting the Core Height

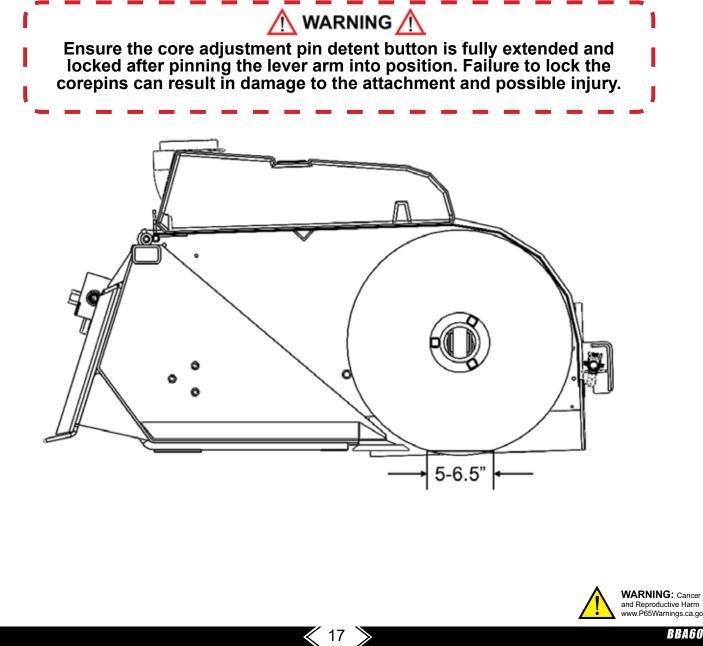
The five adjustment holes on the cover assembly's side plate control the core height.

The contact patch with the ground should be around 6.5 inches with a new wafer kit.

As the wafers wear, the contact patch will decrease. Once the contact patch decreases to a point where the attachment is unable to perform adequately, the core height must be adjusted.

To adjust the core height:

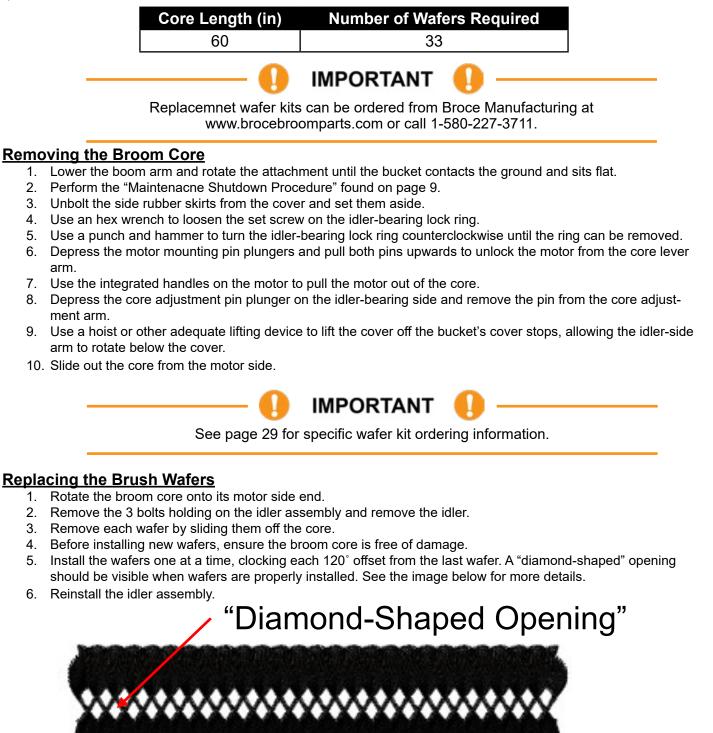
- 1. Depress the core adjustment pins' detent button and pull the pins out of the lever arms.
- 2. Lower the lever arms to the next available core adjustment hole on the cover side plate and pin the lever arms into place.



MAINTENANCE (BROOM WAFER REPLACEMENT)

Wafer Maintenance

The Broce Broom Attachment line uses a 10" x 24" convoluted wafer. See the table below for wafer quantities for 60 inch core.



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MAINTENANCE (MOTOR REPLACEMENT)

Motor Replacement

In the case of motor failure, perform the following steps to replace the hydraulic motor.

- 1. Perform the "Maintenance Shutdown Procedure" stated on page 9.
- 2. Depress the motor mounting pin plungers and pull both pins upwards to unlock the motor from the core lever arm.
- 3. Use the integrated handles on the motor to pull the motor out of the core.
- 4. Use an hex wrench to remove the 4 hex head bolts attaching the motor to the motor spacer assembly, remove the upper handle, and the motor.
- 5. Use an hex key to remove the set screw from the square drive on the motor's shaft.
- 6. Carefully slide the square drive off the motor shaft. When the square drive is removed, the motor shaft key will fall out of the retention slot. DO NOT lose the motor shaft key. Failure to reinstall the key could result in damage to the attachment.
- 7. Reinstall the motor shaft key, square drive, and set screw to the new motor. ALWAYS add a red thread locker to the square drive set screw.
- 8. Slide the motor into the motor spacer assembly and install the lower 2 hex bolts to hold it in place.
- 9. Install the upper handle and the remaining hex bolts.
- 10. Use the hex wrench to tighten all 4 motor bolts.



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MAINTENANCE (IDLER BEARING REPLACEMENT)

Idler Bearing Replacement

In the case of idler bearing failure, perform the following steps to replace the idler bearing.

- 1. Perform the "Maintenance Shutdown Procedure" found on page 9.
- 2. Use an hex wrench to loosen the set screw on the idler-bearing lock ring.
- 3. Use a punch and hammer to turn the idler-bearing lock ring counterclockwise until the ring can be removed.
- 4. Use an hex wrench to remove the shoulder bolt the idler arm rotates about.
- 5. Depress the core adjustment pin plunger on the idler-bearing side and remove the pin from the core adjustment arm.
- 6. Pull the core adjustment arm outwards until it is free.
- 7. Remove the 4 bolts attaching the idler bearing to the core adjustment arm.
- 8. Install the new bearing onto the core adjustment arm.
- 9. Slide the bearing onto the idler shaft and reinstall the shoulder bolt and core adjustment pin.

🔨 WARNING 🥂

ALWAYS use threaded locker when reinstalling a shoulder bolt.

WARNING A Ensure the core adjustment pin detent button is fully extended and locked after pinning the lever arm into position. Failure to lock the core adjustment pins can result in damage to the attachment and possible injury.

- 10. Slide the idler-bearing lock ring onto the idler shaft and use a hammer and punch to turn the lock ring clockwise until it is tight.
- 11. Tighten the lock ring set screw.



MAINTENANCE (CUTTING EDGE REPLACEMENT)

Cutting Edge Replacement

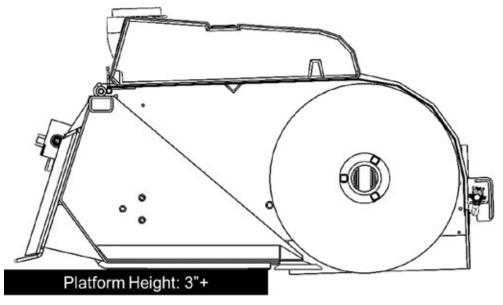
The Broce Broom Pickup-Broom Attachments come standard with a double-sided bolt-on cutting edge to double the lifespan of the cutting edge.

When one side of the cutting edge has been worn to a point that warrants replacement, the blade can be removed, rotated 180°, and reinstalled.

After both sides of the bolt-on cutting edge have been worn out, the cutting edge should be replaced.

To replace the bolt-on cutting edge, follow the steps below.

- 1. Place a platform at least 3" tall (such as a pallet) on the ground to place the attachment. Ensure the platform is where a hoist or other adequate lifting device can access the attachment.
- 2. Lower the attachment onto the platform, ensuring the cutting edge is not placed on the platform. See the image below.



3. Perform steps 2-4 of the "Maintenance Shutdown Procedure" found on page 9.

4. Use a hoist or other adequate lifting device to lift the cover off the bucket's cover stops.



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MAINTENANCE (WATER SYSTEM)

Water System Maintenance

The 40-gallon water system is an optional add-on and requires daily maintenance.

Check water system filters, nozzle screens, and cycle system daily.

Ensure the system is drained during storage or freezing weather.



Failure to drain the water system can result in damage to the system.

To drain the water system, unscrew the strainer cap, allowing water to drain out of the tank.



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MAINTENANCE (TROUBLESHOOTING)

PROBLEM	PROBABLE CAUSE	SOLUTION
Core motor shaft seal leak	1. String line wrapped around shaft	1. Remove string line and reseal motor
	2. Excessive down pressure (Too much side load)	2. Reseal motor. Instruct operator to use down pressure only when necessary.
Core motor shaft broken	1. Excessive down pressure (Too much side load)	 Replace motor. Instruct operator to use down pressure only when necessary.
Brush is Stalled	1. Flow from Skid Steer is Backwards	1. Reverse flow
	2. Valve pressure relief set to low	2. Call customer service for pre sure setting

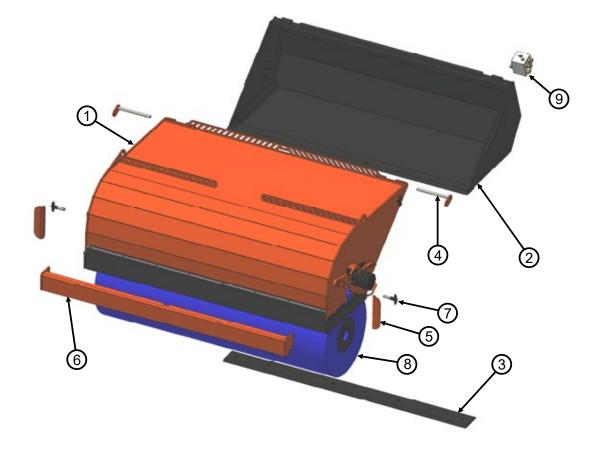


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SERVICE PARTS



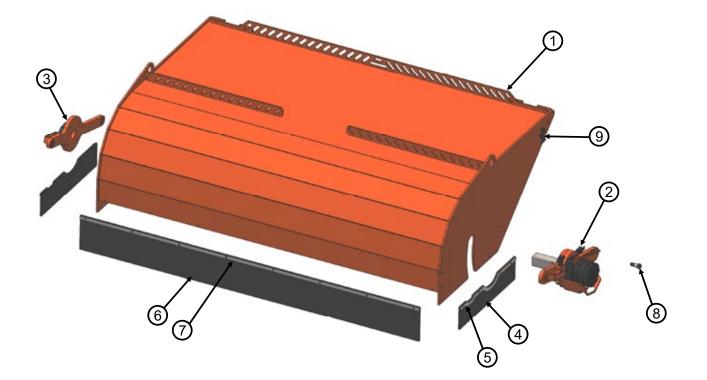
PARTS (FULL ASSEMBLY BREAK DOWN)



ITEM #	PARTS #	DESCRIPTION	QTY.
1	N/A	See "Cover Assembly"	1
2	391168	60" Straight bend Bucket Assembly	1
3	391171	60" PUB Standard Bolt-on Blade	1
Not Shown	391171C	60" Carbide Bolt-on Blade	Optional
4	391149	Hinge Pin Assembly	2
5	391172	Core Adjustment Pin Guard	2
6	391170	60" PUB Bumper Assembly	1
7	391104	Core Adjustment Pin Guard	2
8		See "Core Assembly"	1
9	391101	Attachment Valve w/o Angle Control	1

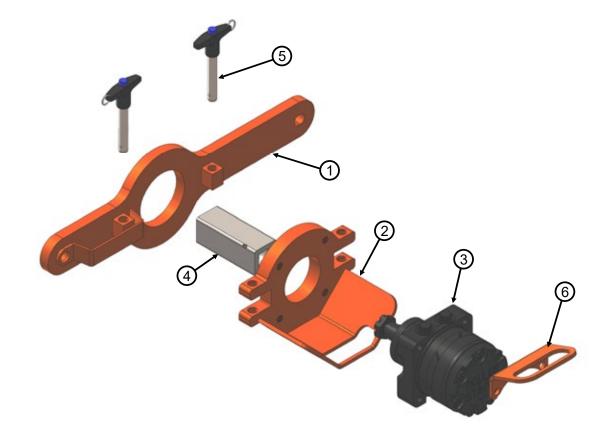


PARTS (COVER ASSEMBLY)



ITEM #	PARTS #	DESCRIPTION	QTY.
1	391162	60" PUB Brush Cover Assembly	1
2	N/A	See "Left-Hand Lever Arm Assembly"	1
3	N/A	See "Right-Hand Lever Arm Assembly"	1
4	391123	PUB Side Rubber	2
5	200532	PUB Side Rubber Plate	2
6	391163	60" PUB Front Rubber	1
7	200533	60" PUB Front Rubber Plate	1
8	402403	Sholder Bolt	2
9	001397	Humpty Clamp	1

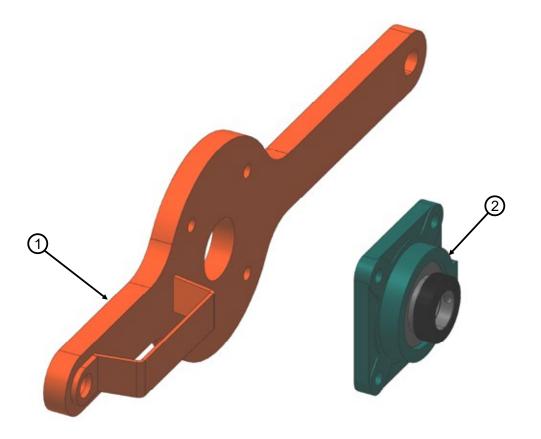
PARTS (LEFT-HAND LEVER ARM ASSEMBLY)



ITEM #	PARTS #	DESCRIPTION	QTY.
1	391148	LH Lever Arm Weldment	1
2	391121	PUB Core Motor Spacer Assembly	1
3	390535	Core Drive Motor	1
4	391108	PUB Square Drive	1
5	391105	PUB Motor Mount Pin	2
6	391156	PUB Motor Handle/Guard	1



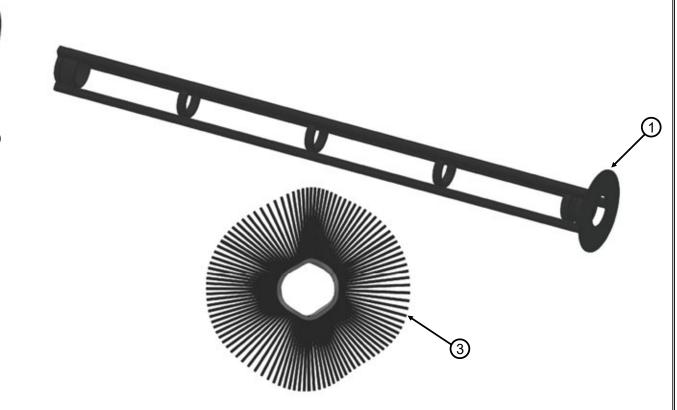
PARTS (RIGHT-HAND LEVER ARM ASSEMBLY)



ITEM #	PARTS #	DESCRIPTION	QTY.
1	391145	RH Lever Arm Weldment	1
2	320221	Idler Bearing Assembly	1



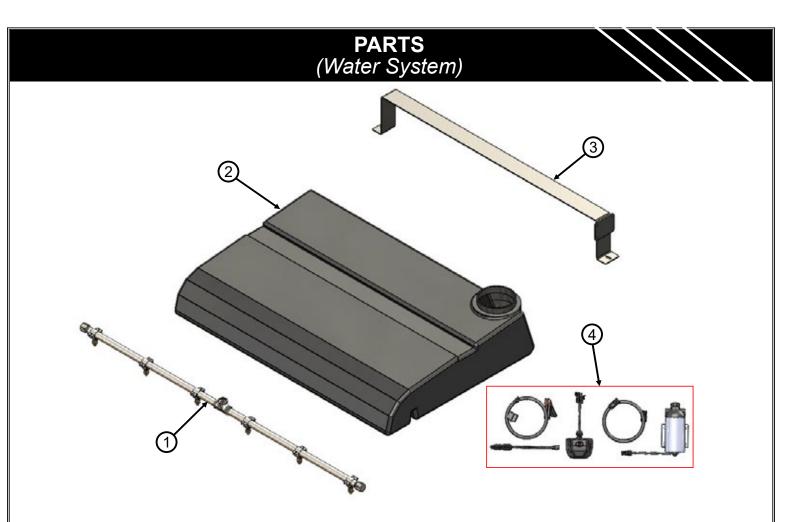
PARTS (BROOM CORE ASSEMBLY)



ITEM #	PARTS #	DESCRIPTION	QTY.
1	800351	60" Broom Core	1
2	391157	Idler Bearing Assembly	1
3	200456	24" x 60" Wafer Kit	1



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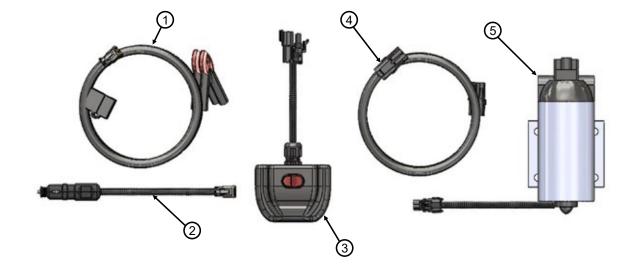


ITEM #	PARTS #	DESCRIPTION	QTY.
N/A	389802	Strainer (not shown)	
N/A	389809	Ball valve (not shown)	
N/A	389808	Check Valve (not shown)	
1	200425	Spray Bar Assembly	1
2	800329	Tank	1
3	800405	Tank Strap	1
4		see "Electrical for Water System"	1
N/A	389799	Fitting, ¾ NPT TO ½ Barb 90 DEG	1
N/A	389798	Fitting, ¾ NPT TO ½ Barb STRAIGHT	2
N/A	389810	Fitting, 1/2 NPT TO 1/2 Barb Striaght	1
N/A	389483	Fitting, 3/8 NPT TO ½ Barb	1
N/A	389812	Nipple, ¾ X 1.5 NPT GALV	1
N/A	389811	Nipple, 3/8 NPT GALV Close STD.	1
N/A	389813	Bushing, ¾ NPT TO 3/8 NPT	1
N/A	514411	Hose Clamp, SAE 10, ½ TO 1-1/16	6
N/A	200407	PUB Water Hose, Tank to Ball Valve	1
N/A	200408	PUB WATER HOSE, PUMP TO CHECK VALVE	1
N/A	200409	PUB Water Hose, Check Valve to Spray Bar	1



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PARTS (Electrical for Water System)

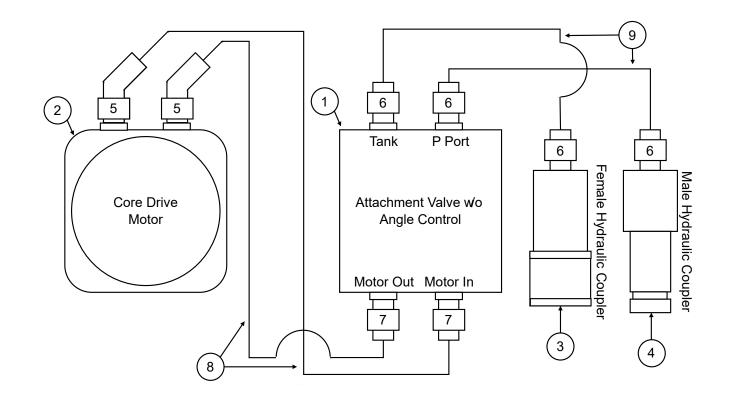


ITEM #	PARTS #	DESCRIPTION	QTY.
1	200432	Power Wire (Battery)	1
2	200430	Power Wire (Cig. Outlet)	1
3	200436	Control Box	1
4	200434	Main Wire	1
5	390047	Water Pump	1



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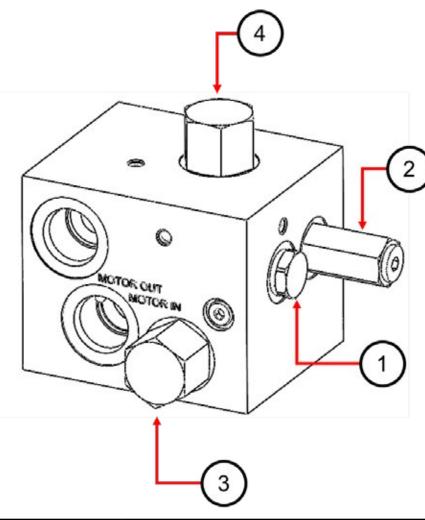
SCHEMATICS (Hydraulic Diagram)



ITEM #	PARTS #	DESCRIPTION	QTY.
1	391101	Attachment Valve w/o Angle Control	1
2	390535	Core Drive Motor	1
3	391107F	Female Hydraulic Coupler	1
4	391107	Male Hydraulic Coupler	1
5	389826	Adapter, 10FS-10ORB 45 deg	2
6	390018	Adapter, 10FS-12ORB STR	2
7	389488	Adapter, 12FS-12ORB STR	5
8	391199	PUB Motor In & Out Hose	2
9	391198	PUB Inlet & Outlet Hose	2
N/A	513310	Adapter, 12 fs - 12 orb 90deg. (not shown)	
N/A	391180	Stubby Male Hydraulic Coupler (not shown)	



VALVE BREAKDOWN



ITEM #	PARTS #	DESCRIPTION	QTY.
1	200563	Anticav Valve	1
2	200564	Relief Valve	1
3	200565	Flow Control	1
4	200266	Compensator	1



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DECALS



DECALS

ITEM #	PARTS #	DESCRIPTION	QTY.
N/S	200487	BBA60P Decal Kit	1
1	200501	Safety Decal - Pinch Point Hazard	2
2	390185	American Flag	1
3	312095	Prop 65	1
4	200365	Swirl Broce Broom Logo Decal	2
5	200506	Safety Decal - Flying Objects	2
6	443581	No Riders	2
7	200503	BBA60P Front Logo Decal	
8	200504	BBA60P Side Logo Decal	2
9	200505	Cover Retention Chain Decal	2



SERVICE PARTS TO STOCK

DESCRIPTION		
Bolt on blade		
Bumper		
Motor		
Motor spacer assy		
Pin guards		
Idler bearing		
24" wafers		
Core adjustment pin		
Motor mounting pin		
Front and side rubber skirts		



NOTES	
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CALIFORNIA Proposition 65 Warning

Diesel engine exhaust and some of its constituents are know to the State of California to cause cancer, birth defects, and other reproductive farm. For more information, vist: **www.P65Warnings.ca.gov**

WARNING: Battery posts, terminal and related accessories contain lead and lead compounds, chemicals know to the State of California to cause cancer, birth defects, and other reproductive farm. Wash hands after handling. For more information, vist: **www.P65Warnings.ca.gov**

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